

A photograph of three construction workers in the foreground, seen from behind. They are wearing white hard hats and high-visibility yellow safety vests over plaid shirts. The worker on the right is holding a clipboard and a pen. In the background, a large yellow tower crane is visible against a clear blue sky. The sun is low on the horizon, creating a warm, golden glow and lens flare effects. The overall scene is a construction site during the day.

Environmental Product Declarations and the Built Environment

Hello

**Stephen Mitchell**

Over twenty years' experience in reducing the impact of building materials by waste reduction, recycling and measuring and improving production processes

Worked within government (NSW Department of Environment) and industry (mainly timber industry)

Worked with Australian timber industry to develop 6 EPDs for Australian timber products

Since 2017 - Chair of EPD Australasia

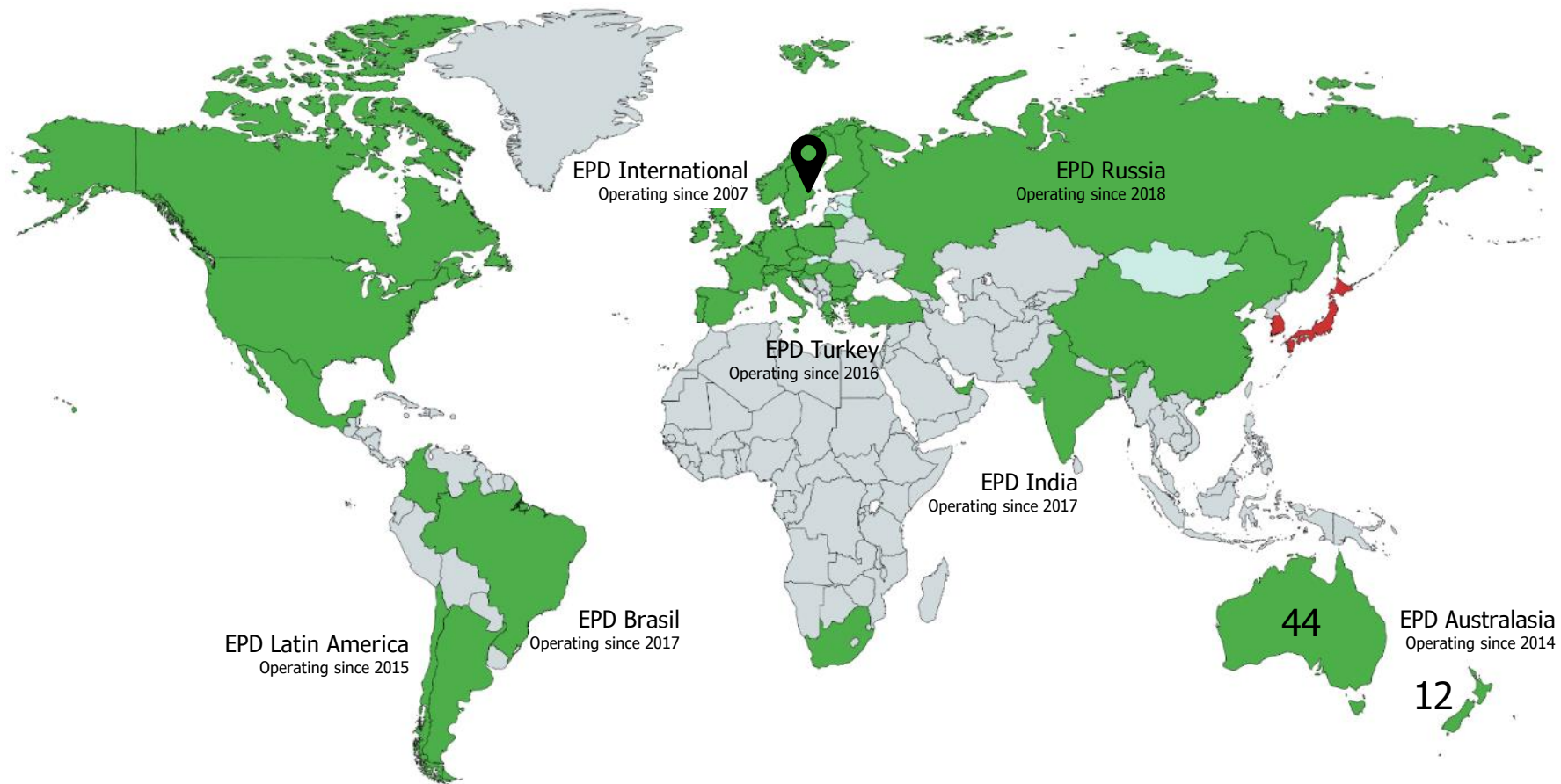
Masters in Environmental Management at the University of New South Wales.

Agenda

- Who is EPD Australasia?
 - What are Environmental Product Declarations (EPDs)
 - How to find and read an EPD
 - Comparing products
 - EPDs informing building and design decisions
 - Embodied carbon
 - Conclusions and a Call to Action!
-

EPD Australasia

We are part of the International EPD® System with over 1,100 EPDs registered in over 45 countries



EPD Australasia: EPD owners

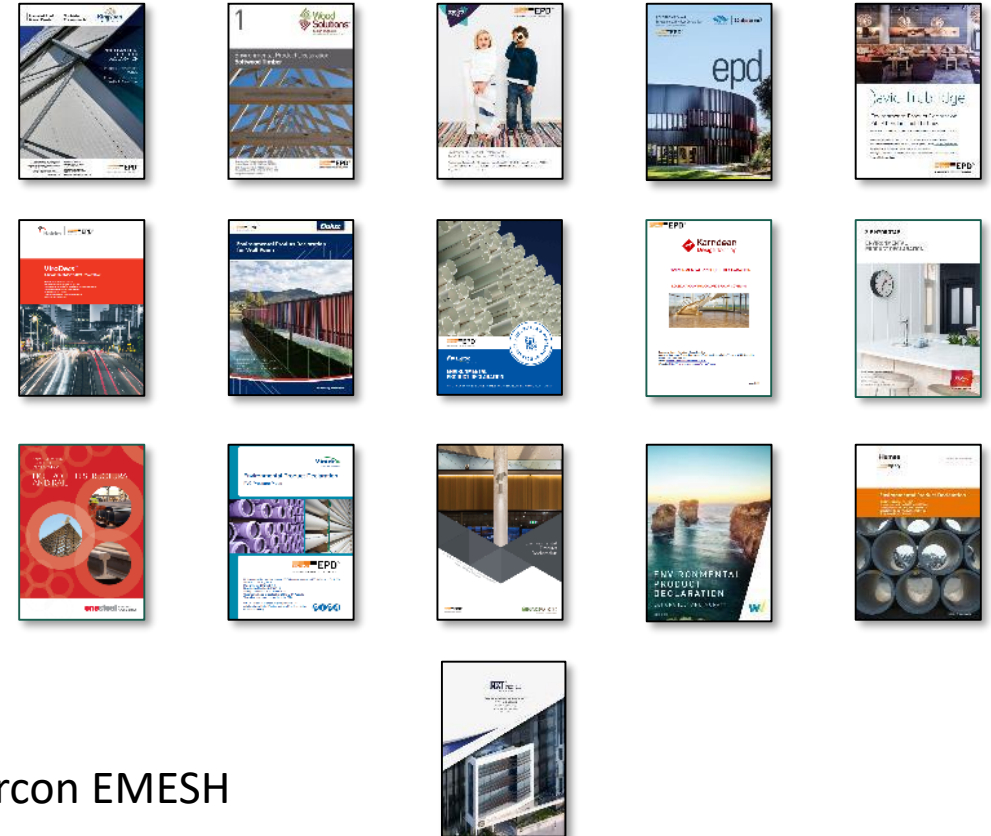


- 31 EPD owners
- 62 EPDs
- 3 climate declarations
- Data for hundreds of products

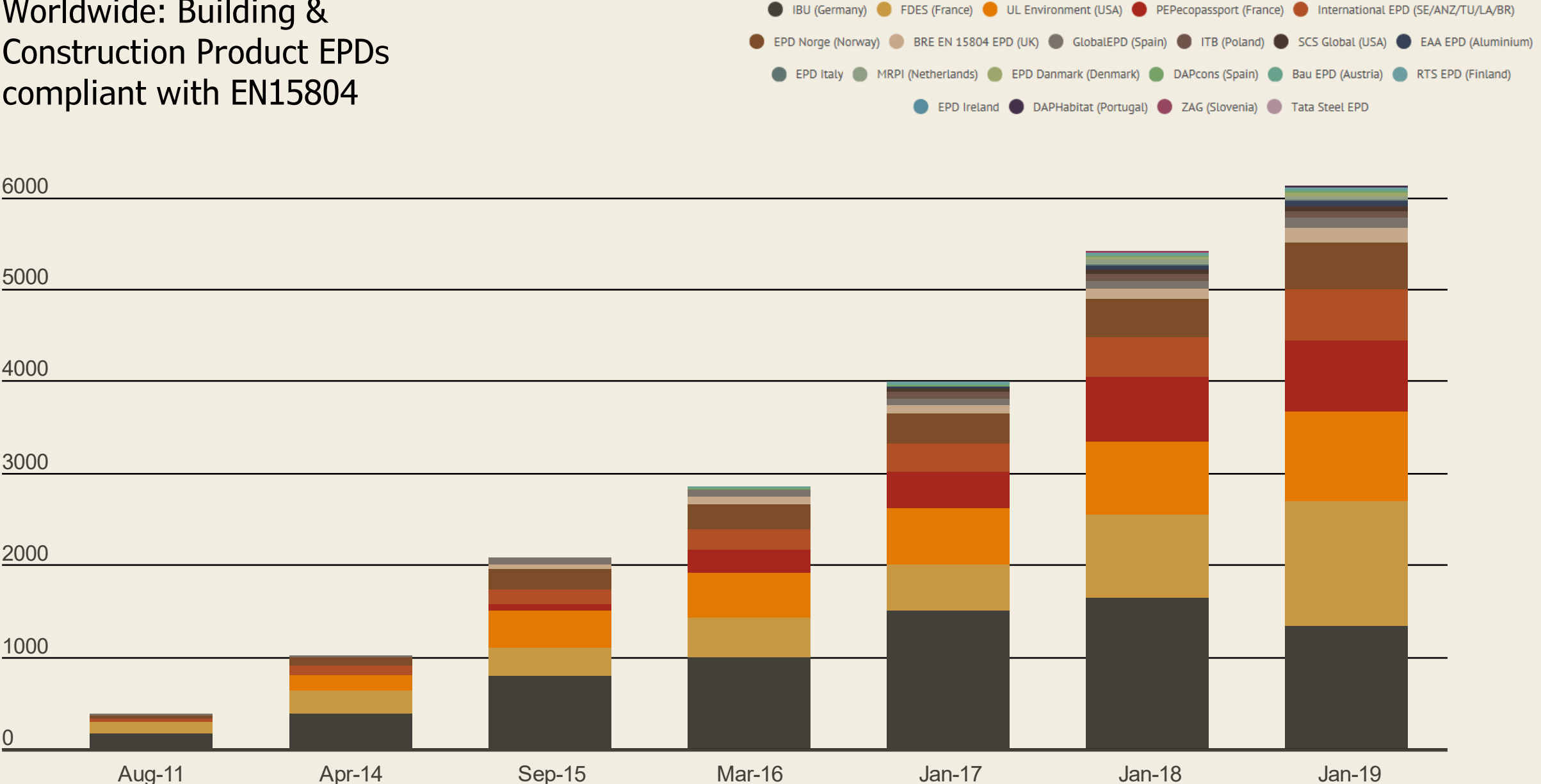
Range of Australasian EPDs available

- **Structural**
- **Façade**
- **Fit-out products**
- **Whole buildings**

Cladding & façade elements
 Concrete & concrete elements
 Floor coverings
 Floor systems
 Galvanizing
 Interior lining & panels
 Lighting
 Paint & coatings
 Pipes & conduits
 Steel & other metal products
 Structural panels
 Thermal insulation
 Wood & wood-based products
 Other: Zip HydroTap®, InnoWood, Fibercon EMESH
 NXT™ Concept Building
 PLUS: tissues, wool fabric, railway carriage



Worldwide: Building & Construction Product EPDs compliant with EN15804



Graph ©ConstructionLCA. Reproduced with permission from <https://infogram.com/constructionlcas-2019-guide-to-epd-1h7j4dyeyjvv4nr?live>.

EPDs: Building & Infrastructure Sustainability Ratings



Green Building Council of Australia

"Environmental Product Declarations play an important role in achieving the GBCA's vision to create healthy, resilient and positive places for people. We support the development of EPDs in the market as they represent verified, transparent environmental impact data, and have a transformational impact by enabling the built environment to understand its impact on a deeper level. We commend our member Holcim for demonstrating leadership in trying to achieve these outcomes."

Davina Rooney
CEO, Green Building Council of Australia



Infrastructure Sustainability Council of Australia

"ViroDecs™, Holcim Australia's range of ready-mix concrete covered by an Environmental Product Declaration, is a step forward for the construction industry. For the first time, stakeholders will have access to third-party verified life cycle data for CO₂-e emissions in one of Australia's essential construction materials."

Holcim's ViroDecs™ will help shape the way the construction industry analyses the environmental impact of infrastructure, and enable projects to achieve positive outcomes and score points using the IS rating scheme."

Ainsley Simpson
CEO, Infrastructure Sustainability Council of Australia

ENVIRONMENTAL PRODUCT DECLARATIONS (EPDs)

Building & construction materials are driven by performance data



Stress grade	Bending	Tension	Panel shear	Rolling shear	Compression in the plane of the sheet	Bearing normal to the plane of the sheet	Modulus of elasticity	Modulus of rigidity
	f_b	f_t	f_s	f_r	f_c	f_p	E	G
	(MPa)	(MPa)	(MPa)	(MPa)	(MPa)	(MPa)	(GPa)	(MPa)
F17	50	30	6.8	2.4	40	20	14.0	700
F14	40	25	6.1	2.2	30	15	12.0	625
F11	35	20	5.3	1.9	25	12	10.5	525
F8*	25	15	4.7	1.7	20	9.7	9.1	455
F7	20	12	4.2	1.5	15	7.7	7.9	345



Species	Janka (kN)
Bamboo (strand woven)	18.1
Grey Box	15.0
Ironbark	14.0
Red Mahogany	12.0
Turpentine	12.0
Spotted Gum	11.0
Brushbox	9.5
Blackbutt	9.1
Forest Reds	9.1
Sydney Blue Gum	9.0
Karri	9.0
Tallowwood	8.8
Merbau	8.6
Jarraah	8.5
Stringybark	8.1
Australian Beech	7.5
Flooded / Rose Gum	7.5
Northern Beech	7.5
Messmate	7.1
Bamboo (vertical)	6.6
Cypress Pine	6.1
New England Oak	6.1
American Oak	6.0
Bamboo (horizontal)	5.9
Tasmanian Oak	5.5
Victorian Ash	4.5
Baltic Pine	2.9




	12 mm thick or greater		19 mm thick or greater	
	CRF	Smoke Development Rate % - minute	CRF	Smoke Development Rate % - minute
Ash, Alpine	-	<750	More than 2.2 and less than 4.5	<750
Ash, Mountain	More than 2.2 and less than 4.5	<750	More than 2.2 and less than 4.5	<750
Ash, Silvertop	More than 2.2 and less than 4.5	<750	More than 2.2 and less than 4.5	<750
Beech, Myrtle	More than 2.2 and less than 4.5	<750	4.5 or greater	<750

What is an EPD?

An Environmental Product Declaration (EPD) provides the **environmental performance data** of a product over, at least, the production phase of its life cycle.

The data is accurate, independently **verified** and **globally recognised**.

An EPD demonstrates a supplier's commitment to sustainability and transparency.



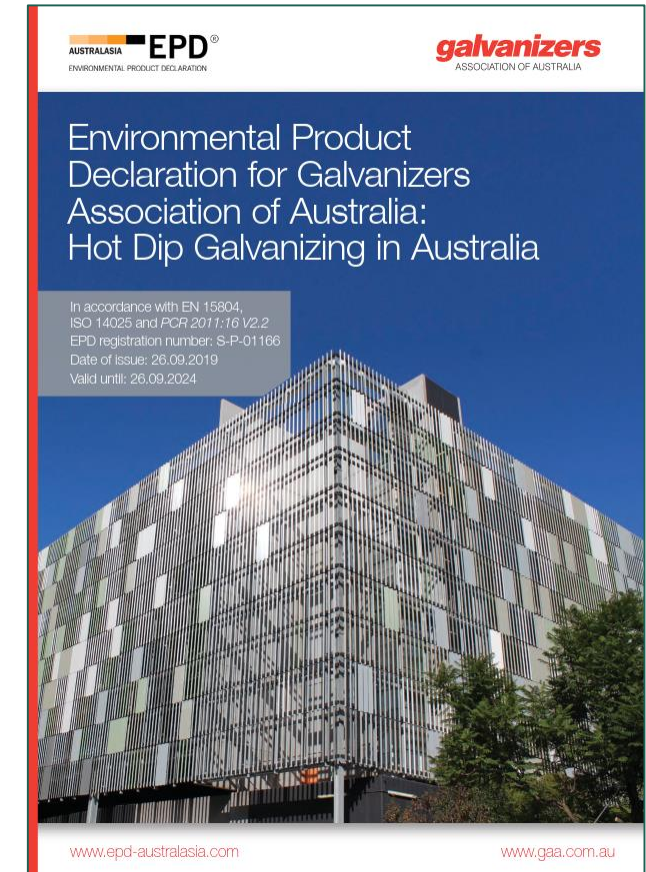
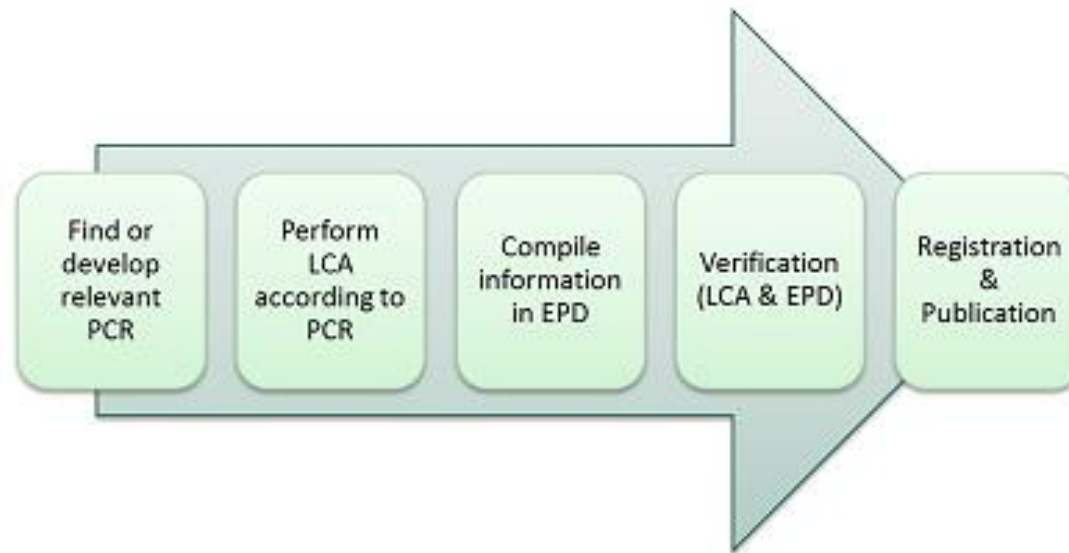
ENVIRONMENTAL PRODUCT DECLARATION
THIRD-PARTY VERIFIED to ISO 14025 and EN 15804

Australian hardwood

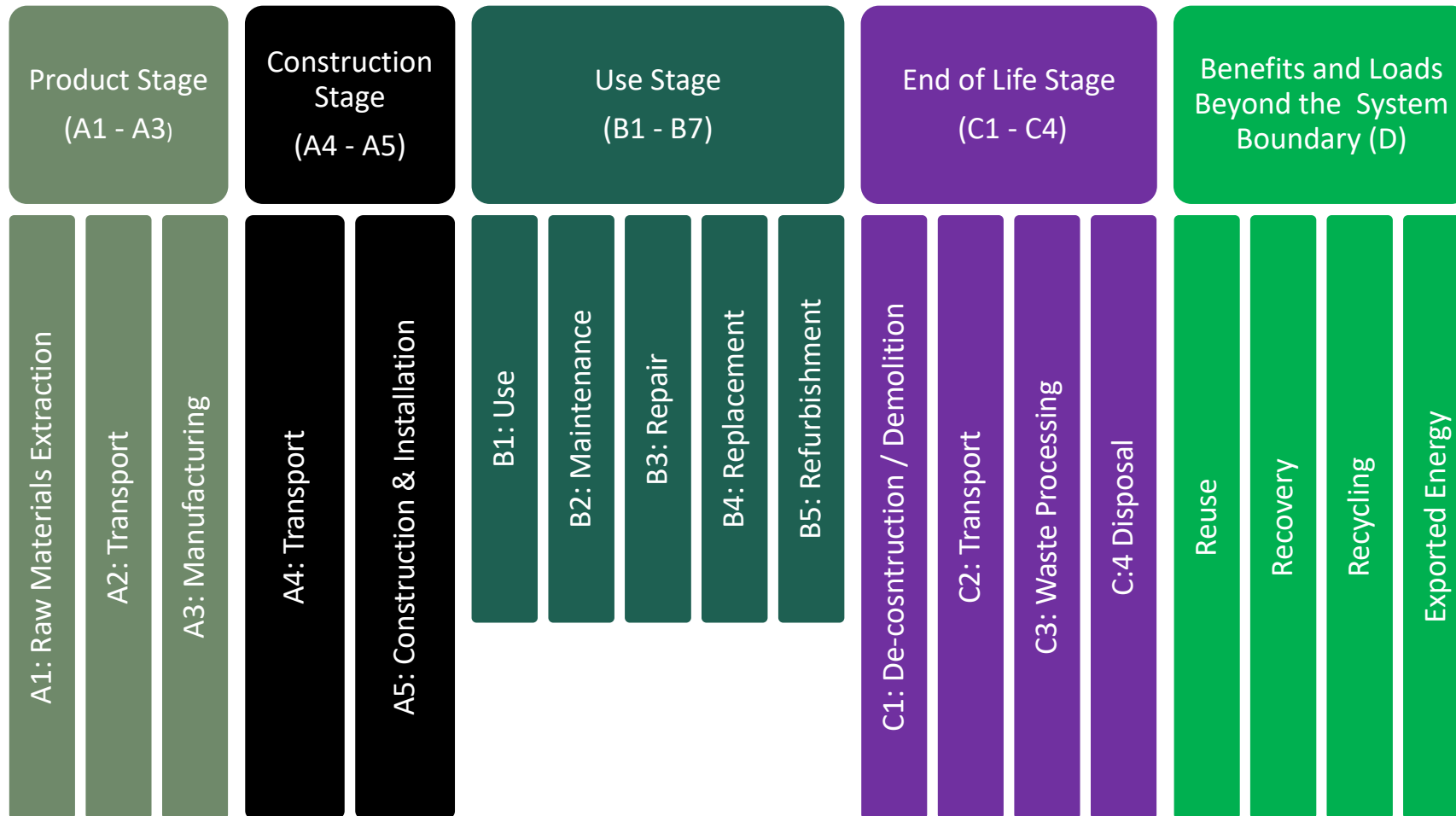
1m³ dressed kiln-dried

ENVIRONMENTAL IMPACTS	TOTAL
Global Warming - Climate Change (kg CO ₂ eq.)	-670
Ozone Depletion (kg CFC11 eq.)	1.21E-09
Acidification - Acid Rain (kg SO ₂ eq.)	3.58
Eutrophication - Algal Blooms (kg PO ₄ ³⁻ eq.)	0.79
Smog Forming Potential (kg C ₂ H ₄ eq.)	3.05
Mineral Resources (kg Sb eq.)	5.14E-05
Fossil Energy Resources (MJ)	5.24E+03

Creating an EPD



Creating an EPD: Life Cycle Stages



EPDs: Environmental impacts

CARBON FOOTPRINT



Global Warming Potential → Climate Change

AIR POLLUTION



Ozone Depletion Potential → Ozone Hole



Photochemical Ozone Creation Potential → Smog

WATER POLLUTION



Eutrophication Potential → Algal Blooms



Acidification Potential → Acid Rain

NON-RENEWABLE
RESOURCE CONSUMPTION



Abiotic Depletion Potential → Mineral Resource Consumption



Abiotic Depletion Potential → Fossil Fuel Resource Consumption

EPDs: Resource use, waste and other outputs

Resources:

- Renewable energy
- Non-renewable energy
- Use of secondary materials
- Use of net fresh water



Wastes etc:

- Hazardous & non-hazardous waste
- Radioactive wastes
- Materials for recycling
- Exported electricity
- Exported thermal energy










HOW TO FIND and READ AN EPD

FOCUS: EMBODIED CARBON DATA

EPD Australasia: www.epd-australasia.com

EPD International: www.environdec.com

The screenshot shows the EPD Australasia website. At the top, the logo features the word "EPD" in large black letters with a registered trademark symbol, and "AUSTRALASIA" in smaller orange letters to its left. Below the logo is the text "ENVIRONMENTAL PRODUCT DECLARATION". A navigation bar contains links: ABOUT, WHAT IS AN EPD?, CREATE AN EPD, EPD SEARCH, CLIMATE DECLARATIONS, EPD NEWS, and CONTACT US. Below this is a search bar with the placeholder text "Search for an EPD" and a "SEARCH" button. The main content area has a breadcrumb trail "HOME > EPD SEARCH" and a section titled "Latest EPDs". Below this is a table with two columns: "EPD" and "Company".

EPD	Company
 Holcim ViroDecs™ ready-mix concrete	Holcim (Australia) Pty Ltd
 EverSure™ GP cement and EverFast™ HE cement	Golden Bay Cement
 Merino Wool Worsted Suiting Fabric	Successori REDA S.p.A.
 Merino Wool Athleisure Knit Fabric First Layer	Successori REDA S.p.A.
 AlumiGard™, MagnaFlow™ and ZinaCore™ pre-painted roofing and cladding (New Zealand)	Fletcher Steel Ltd and its subsidiary Pacific Coilcoaters
 Medium Density Fibreboard (MDF)	Daiken New Zealand Limited
 Pink® Batts® Glass Wool Insulation: Segments, Blankets and Boards	Tasman Insulation New Zealand Limited

The screenshot shows the EPD International website. At the top, the logo features the word "EPD" in large black letters with a registered trademark symbol, and "THE INTERNATIONAL EPD® SYSTEM" below it. A navigation bar contains links: Using EPD, Creating EPD, Product Category Rules, and Contact. Below this is a search bar with the placeholder text "Search the EPD database" and a "SEARCH" button. The main content area has a breadcrumb trail "HOME > SEARCH THE EPD DATABASE" and a section titled "SEARCH THE EPD DATABASE". Below this is a search bar with the placeholder text "Search for EPD via Name, Company, or Registration number". There are also dropdown menus for "Country" and "Category". Below these are checkboxes for filtering results: "Show only Pre-certified EPD", "Show only De-registered EPD", "Show only Sector EPD", "Show only ECO Platform EPD", and "Show only EN 15804-compliant EPD". A "SEARCH" button is located to the right of the checkboxes. On the right side of the page, there is a "FAQ" section with several questions and answers, each with a right-pointing arrow.

SEARCH THE EPD DATABASE

Search among all EPD registered within the International EPD® System, or browse the database by product category.

All declarations are publically available and free to download.

CATEGORIES

Search for EPD via Name, Company, or Registration number

Country Category

☐ Show only Pre-certified EPD

☐ Show only De-registered EPD

☐ Show only Sector EPD

☐ Show only ECO Platform EPD

☐ Show only EN 15804-compliant EPD

SEARCH

FAQ

What are the requirements for comparability of EPDs?

Where can I find the latest UN CPC classification?

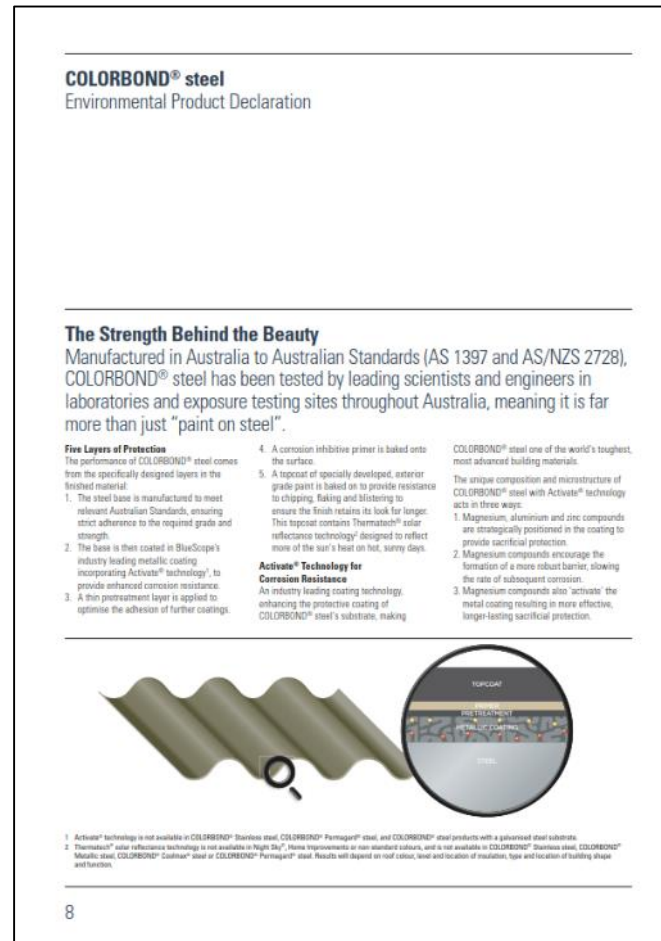
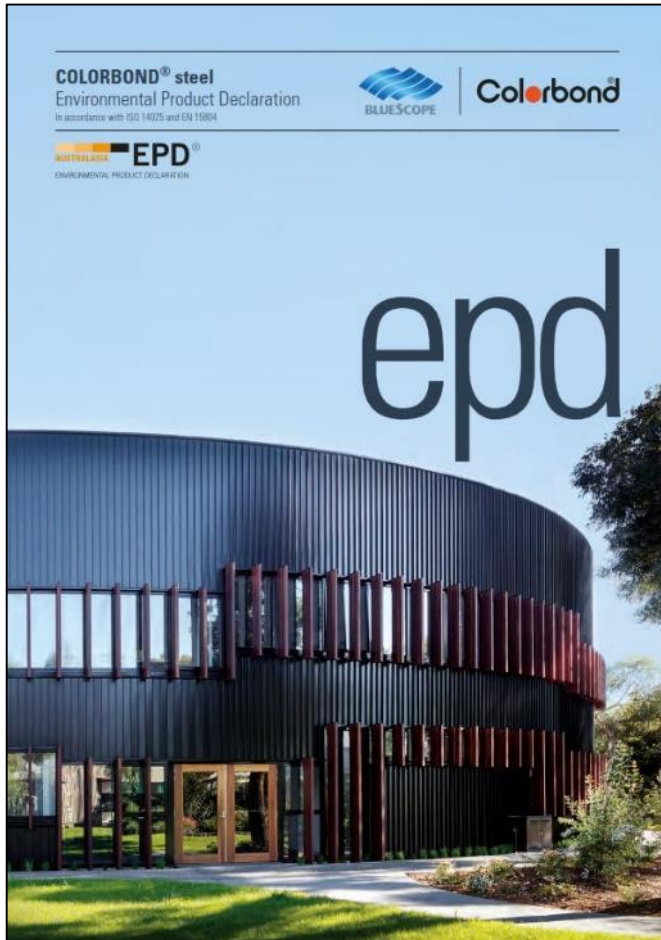
Which impact category should be used for photochemical oxidant formation (POCP/POFP)?

How does Environdec, EPD International, and the International EPD® System relate to each other?

How do I link to an EPD from my company website?

More questions

How to read an EPD



← Product story

How to read an EPD

Table 1. Scope of Declaration in EPD

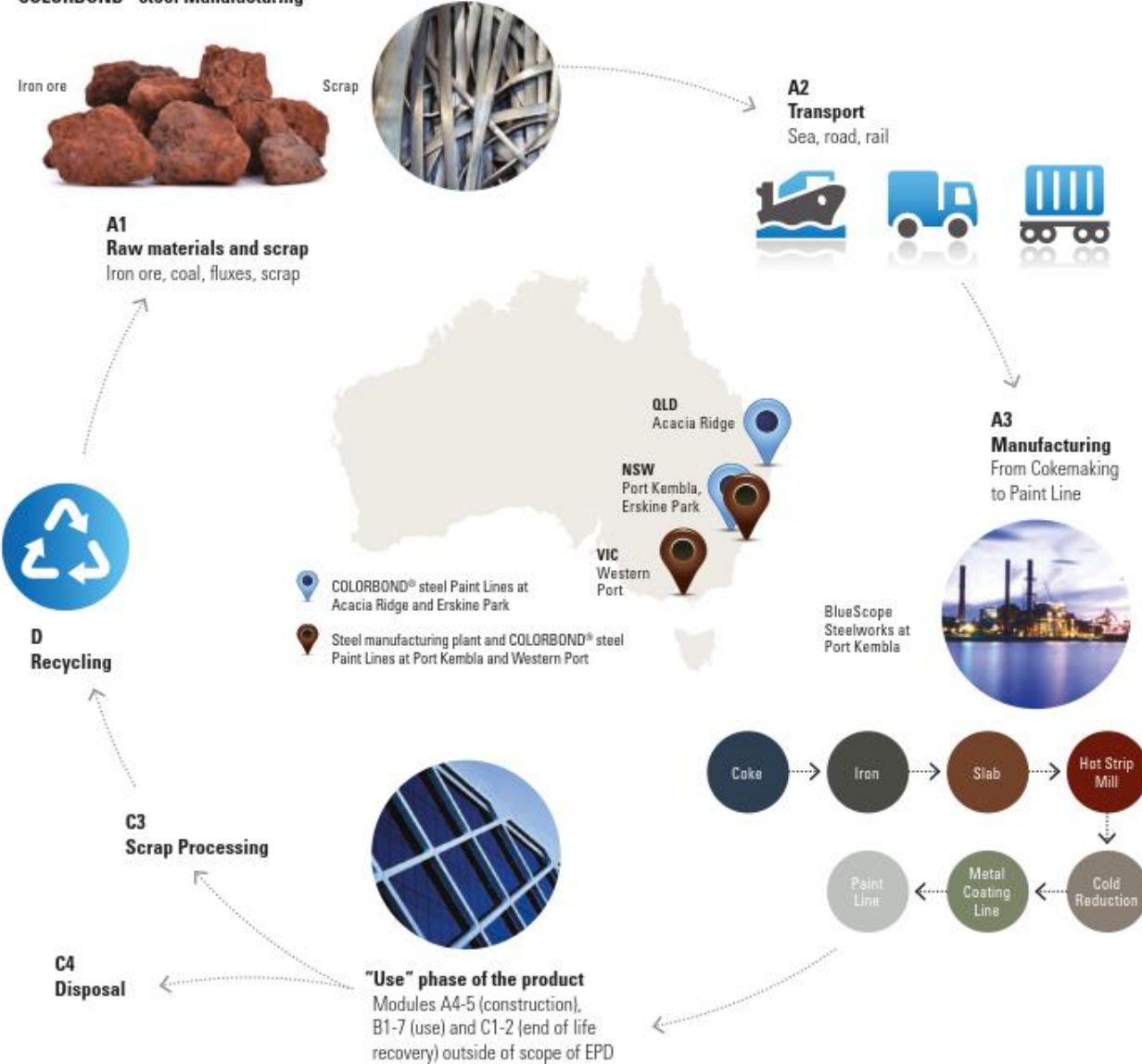
Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
Raw materials	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse – recovery – recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X



Scope – what life cycle data is declared

X = Module declared; MND = Module Not Declared (such a declaration shall not be regarded as an indicator of a zero result).

COLORBOND® steel Manufacturing



← Product life cycle

How to read an EPD

EPD Registration Number	S-P-01165
Valid From	2019-06-30
Version	1.0
Valid Until	2024-06-30
Product category rules	PCR 2012:01 Construction Products and Construction Services, Version 2.3, 2018-11-15
Product group classification	UN CPC 54
Geographical Scope	Australia
Reference Year for Data	2017

← Period of validity

← Geographical scope

Declaration Owner	Holcim (Australia) Pty Ltd Level 8, 799 Pacific Highway Chatswood NSW 2067, Australia Web: www.holcim.com.au Phone: +61 2 9412 6600	
EPD Programme Operator	EPD Australasia Limited 315a Hardy Street Nelson 7010 New Zealand Web: www.epd-australasia.com Email: info@epd-australasia.com Phone: 02 8005 8206	
EPD Produced by	Charlotte Wang and Jonas Bengtsson Edge Environment Pty Ltd Web: www.edgeenvironment.com Phone: +612 9438 0100 Email: info@edgeenvironment.com	

← EPD owner

← EPD programme operator

How to read an EPD

CEN standard **EN 15804:2012+A1:2013** served as the core PCR

Product category rules	PCR 2012:01 Construction Products and Construction Services, Version 2.3, 2018-11-15
PCR review was conducted by	The Technical Committee of the International EPD® System. Chair: Massimo Marino. Contact via info@environdec.com
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	<input type="checkbox"/> EPD process certification <input checked="" type="checkbox"/> EPD verification
Third Party Verifier	Jane Anderson ConstructionLCA Limited Approved by: EPD Australasia ConstructionLCA
Procedure for follow-up of data during EPD validity involves third party verifier:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

← Product Category Rules – Construction Products EN15804

← Independent third-party verification

Data results: Holcim ViroDecs™ concrete

New South Wales (NSW) and the Australian Capital Territory (ACT)

NSW/ACT: 1 m³ of ViroDecs™ normal-class ready-mix concrete - Primary indicators

PRIMARY INDICATORS			GWP	ODP	AP
Strength (MPa)	Blend	Cement content† (kg/m³)	kg CO ₂ eq	kg CFC-11 eq	kg SO ₂ eq
20	G	245 - 280	2.73E+02	3.05E-06	6.08E-01
	F	180 - 224	2.28E+02	2.97E-06	5.04E-01
	B	118 - 145	1.71E+02	2.70E-06	3.89E-01
	T	100 - 123	1.52E+02	2.84E-06	3.54E-01
25	G	255 - 315	2.87E+02	3.21E-06	6.55E-01
	F	200 - 249	2.41E+02	3.09E-06	5.45E-01
	B	130 - 159	1.85E+02	2.85E-06	4.17E-01
	T	106 - 124	1.54E+02	2.87E-06	3.61E-01
32	G	298 - 355	3.43E+02	3.53E-06	7.50E-01
	F	227 - 285	2.73E+02	3.40E-06	6.07E-01
	B	138 - 170	1.96E+02	2.95E-06	4.36E-01
	T	122 - 147	1.76E+02	3.01E-06	3.99E-01
40	G	380 - 430	4.05E+02	3.97E-06	8.73E-01
	F	279 - 347	3.28E+02	3.85E-06	7.17E-01
	B	177 - 216	2.43E+02	3.38E-06	5.25E-01
	T	156 - 189	2.19E+02	3.51E-06	4.85E-01
50	G	500 - 515	5.14E+02	4.74E-06	1.09E+00
	F	371 - 436	4.14E+02	4.58E-06	8.91E-01
	B	233 - 285	3.03E+02	3.92E-06	6.44E-01
	T	241 - 255	2.84E+02	3.99E-06	6.13E-01

Carbon footprint
A1-A3 = embodied carbon

Carbon footprint
A1-A3 = embodied carbon

ViroDecs™ General
Blend (G)

ViroDecs™ Fly Ash
Blend (F)

ViroDecs™ Slag Blend
(B)

ViroDecs™ Triple Blend
(T)

Data results: Colorbond®

Table 2. Life Cycle Impact Assessment Indicators

		COLORBOND® steel AM100							
Base Metal (Steel) Thickness (BMT)		0.42mm				0.48mm			
Declared Unit		1m ²				1m ²			
EN 15804 INDICATORS	units	A1-A3	C3	C4	D	A1-A3	C3	C4	D
Global warming potential	kg CO ₂ -eq.	11.4	0.131	0.0182	-3.72	12.7	0.149	0.0207	-4.27
Depletion potential of the stratospheric ozone layer	kg CFC11-eq.	1.18E-11	6.92E-16	4.83E-15	2.27E-08	1.26E-11	7.83E-16	5.49E-15	2.59E-08
Acidification potential of land and water	kg SO ₂ -eq.	0.0350	5.60E-04	5.07E-05	-0.00355	0.0386	6.34E-04	5.761E-05	-0.00409
Eutrophication potential	kg PO ₄ ³ -eq.	0.00365	4.79E-05	6.38E-06	-0.000125	0.00403	5.42E-05	7.25E-06	-0.000147
Photochemical ozone creation potential	kg C ₂ H ₄ -eq.	0.00580	2.98E-05	4.56E-06	-0.00167	0.00645	3.37E-05	5.18E-06	-0.00191
Abiotic depletion potential for non fossil resources	kg Sb-eq.	2.99E-05	1.44E-08	1.97E-09	-3.52E-06	3.00E-05	1.63E-08	2.24E-09	-4.01E-06
Abiotic depletion potential for fossil resources	MJ	131	1.51	0.264	-37.3	144	1.71	0.300	-42.5

Carbon footprint
A1-A3 = embodied carbon

Carbon footprint
D = EoL recycling benefit

Data results: Woven Image EchoPanel® and Mura™

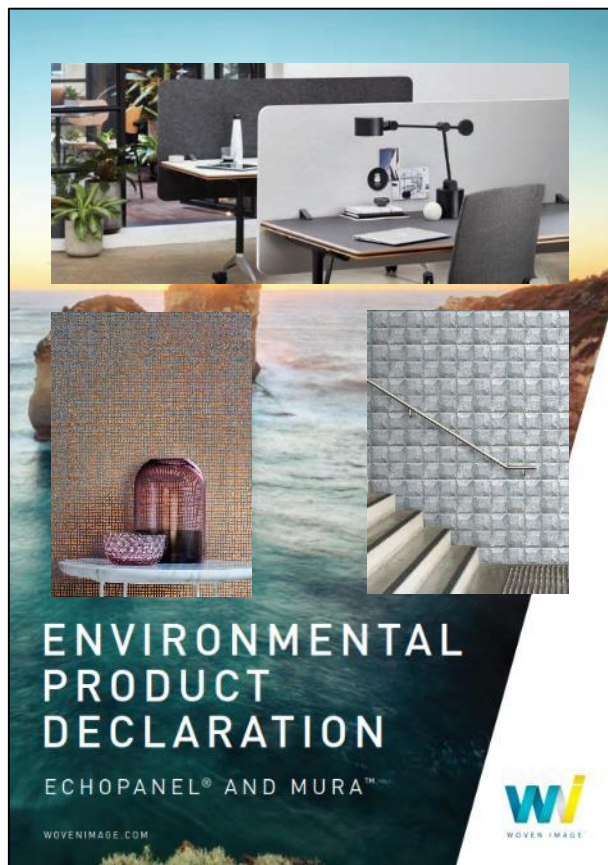


TABLE 10: 7MM ECHOPANEL® HEX PER 1M²

	A1-A3	C2	C4
GWP (kgCO ₂ eq)	5.24E+00	1.82E-02	2.81E-02
ODP (kgCFC11 eq)	2.63E-07	3.11E-09	2.36E-09
POCP (kgC ₂ H ₂ eq)	9.00E-04	3.48E-06	7.03E-06
AP (kgSO ₂ eq)	2.12E-02	8.76E-05	1.14E-04
EP (kgPO ₄ ³⁻ eq)	2.97E-03	1.64E-05	2.50E-05
ADPE (kgSb eq)	1.11E-05	9.70E-08	1.15E-07
ADPF (MJ)	8.82E+01	2.70E-01	4.06E-01

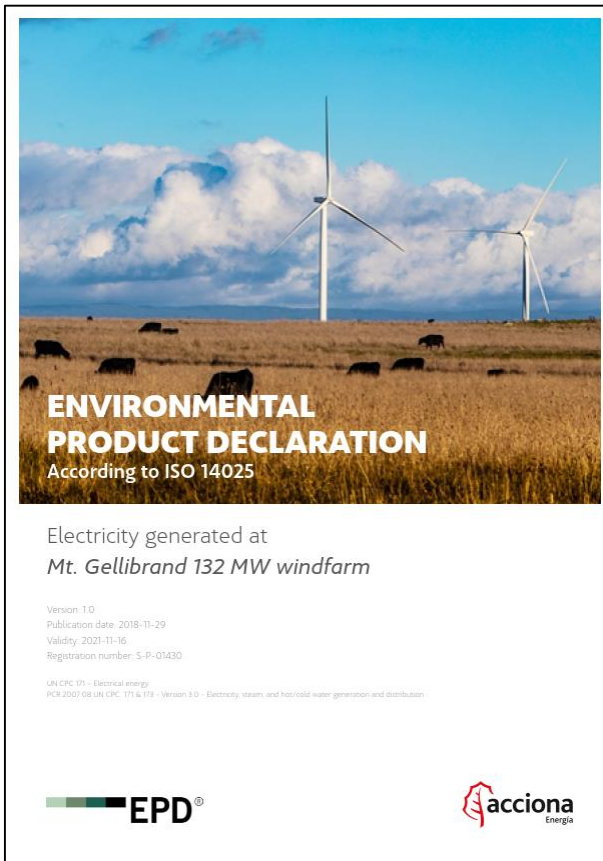
Carbon footprint
A1-A3 = embodied
carbon

TABLE 7: MURA™ GLOW WALLCOVERING PER 1M²

	A1-A3	C2	C4
GWP (kgCO ₂ eq)	1.33E+00	4.55E-03	7.03E-03
ODP (kgCFC11 eq)	6.27E-08	7.79E-10	5.89E-10
POCP (kgC ₂ H ₂ eq)	2.22E-04	8.69E-07	1.76E-06
AP (kgSO ₂ eq)	5.12E-03	2.19E-05	2.85E-05
EP (kgPO ₄ ³⁻ eq)	7.14E-04	4.11E-06	6.24E-06
ADPE (kgSb eq)	2.91E-06	2.43E-08	2.87E-08
ADPF (MJ)	2.22E+01	6.74E-02	1.02E-01

Carbon footprint
A1-A3 = embodied
carbon

Data results: Mt Gellibrand Windfarm



- Emissions intensity
= 11.5g CO₂e/kWh
- Energy generated (20 years)
= 31 241 235 GJ / 8 678 121 MWh
- Energy for materials, construction, maintenance
= 1 537 607 GJ
- Payback period
< 12 months

**Grid VIC = 1.02
tonnes/kWh**

Climate Declarations: Woven Image, ASP Access Floors

AUSTRALASIA EPD®

CLIMATE DECLARATION FOR ECHOPANEL® AND MURA™ PRODUCTS

DECLARED UNIT: 1m² OF PRODUCT

The climate declaration shows the emissions of greenhouse gases, expressed as CO₂-equivalents. It is based on verified results from a lifecycle assessment (LCA) performed as the basis for an Environmental Product Declaration (EPD), in accordance with ISO 14025 and EN 15804.

PRODUCT
This climate declaration covers a broad range of colours and printed designs of EchoPanel® and Mura products from Woven Image. Environmentally preferable products and sustainability are at the core of Woven Image's company values and, because of their commitment, they become partners in the design of high-performance acoustic solutions and textiles using recycled and environmentally friendly materials.

OTHER ENVIRONMENTAL INFORMATION
This declaration is limited to one impact category. For information about other relevant environmental impacts, see the EPD available at www.epdaustralasia.com.

CONTACT INFORMATION
Woven Image
Enquiries@wovenimage.com
www.wovenimage.com

CLIMATE DECLARATION

Global Warming Potential (GWP) as kgCO ₂ eq.	Product stage - raw material, transport and manufacture	End of life stage - transport	End of life stage - first disposal
MURA™ GLOW WALLCOVERING	1.33E+00	4.35E-03	7.03E-03
MURA™ OTTO WALLCOVERING	1.62E+00	4.35E-03	7.03E-03
MURA™ WALLCOVERING NON-PRINTED	1.28E+00	4.35E-03	7.03E-03
7MM ECHOPANEL® HEX	5.24E+00	1.82E-02	2.81E-02
7MM ECHOPANEL® NON-PRINTED	5.09E+00	1.82E-02	2.81E-02
12MM ECHOPANEL® TILT	8.81E+00	3.12E-02	4.82E-02
12MM ECHOPANEL® PUZZLE PRINTED ON ONE SIDE	8.81E+00	3.12E-02	4.82E-02
12MM ECHOPANEL® NON-PRINTED	8.63E+00	3.12E-02	4.82E-02
24MM ECHOPANEL® NON-PRINTED	1.08E+01	3.90E-02	6.03E-02

MANDATORY STATEMENTS
Exclusion of small amounts follows the rules of Product Category Rules of Construction Materials, and include the infrastructure, construction, production equipment and tools that are not directly consumed in the production process, and personnel related impacts. These are deemed negligible. No cut offs were necessary for the modules included in this EPD. The scenarios included are currently in use and are representative for one of the most likely scenarios alternatives.

REGISTRATION NO. SP-81162 VALUITY: 24/10/2019 24/10/2023
FOR PCOR CONSTRUCTION PRODUCTS AND CONSTRUCTION SERVICES CPC 16/00/000000-2.2 2019/03/30 INDEPENDENTLY VERIFIED BY: JANE MCKESSON/CONSTRUCTION LIMITED
LINK TO MORE INFORMATION: WWW.EPD-AUSTRALASIA.COM
CLIMATE DECLARATIONS FROM DIFFERENT PROGRAMS MAY NOT BE COMPARABLE. NOTE: THIS SINGLE-USE EPD ONLY ADDRESSES THE IMPACT CATEGORY AND DOES NOT ASSESS OTHER POTENTIAL SOCIAL, ECONOMIC AND ENVIRONMENTAL IMPACTS ARISING FROM THE PROVISION OF THIS PRODUCT. THESE ASPECTS MAY BE OF EQUAL OR GREATER IMPORTANCE THAN THE IMPACT CATEGORY DISPLAYED.

WOVEN IMAGE™

AUSTRALASIA EPD®

Climate declaration for The ICON Access Floor System

Declared unit: 1m² of access floor installed

The climate declaration shows the emissions of greenhouse gases, expressed as CO₂-equivalents. It is based on verified results from a lifecycle assessment (LCA) performed as the basis for an EPD, in accordance with ISO 14025 and EN 15804.

Product
The ICON flooring system is an access flooring system made up of floor panels and pedestals. ICON is used in a variety of applications such as general office areas, gaming areas, education facilities, banks and libraries.

The 600mm x 600mm panel consists of a high-density steel shell and edge encasing a cementitious core. It comes in differing grades (medium, heavy). The under-structure system is composed of field and perimeter pedestals. Different combinations are available to control the cavity height (S3/S4, S5/S6). ICON Air and ICON Concept HPL systems utilize stringers to provide lateral support at greater floor height.

Climate declaration
The table below shows the Cradle to Gate carbon footprint of the product, calculated as kilograms CO₂-equivalent (GWP, 100 years). Impacts from production and transport of raw materials as well as manufacture, distribution and installation are included. Use and end of life phases are excluded.

	Medium panel	Heavy panel
ICON X S3/S4	36.47	58.61
ICON X S5/S6	41.86	44.02
ICON Air	43.83	45.52
ICON Concept HPL	n/a	48.03

Information about the company
ASP Access Floors Pty Ltd is a leading global company that specializes in the manufacture, distribution and installation of access floors across Australia, New Zealand, UK and other countries. Our sole mission at ASP is to provide our clients with exceptional products and service.

Since our conception ASP has delivered some of the most effective solutions on the market. Through research and analysing current trends and problems that occur within access floors, we have already developed some of the most unique and effective products on the market.

Other environmental information
This declaration is limited to one impact category. For information about other relevant environmental impacts, see the EPD available at www.epd-australasia.com.

Contact information
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Mandatory Statements
Exclusion of small amounts follows the rules of Product Category Rules of Construction Materials, and include the infrastructure, construction, production equipment and tools that are not directly consumed in the production process, and personnel related impacts. These are deemed negligible. No cut offs were necessary for the modules included in this EPD.

REGISTRATION NO. SP-81162 VALUITY: 14/03/2017 - 14/03/2022
FOR PCOR CONSTRUCTION PRODUCTS AND CONSTRUCTION SERVICES CPC 16/00/000000-2.2 2019/03/30 INDEPENDENTLY VERIFIED BY: JANE MCKESSON/CONSTRUCTION LIMITED
LINK TO MORE INFORMATION: WWW.EPD-AUSTRALASIA.COM
CLIMATE DECLARATIONS FROM DIFFERENT PROGRAMS MAY NOT BE COMPARABLE. NOTE: THIS SINGLE-USE EPD ONLY ADDRESSES THE IMPACT CATEGORY AND DOES NOT ASSESS OTHER POTENTIAL SOCIAL, ECONOMIC AND ENVIRONMENTAL IMPACTS ARISING FROM THE PROVISION OF THIS PRODUCT. THESE ASPECTS MAY BE OF EQUAL OR GREATER IMPORTANCE THAN THE IMPACT CATEGORY DISPLAYED.

← Simplified carbon footprint data (must have a full EPD)

COMPARING PRODUCTS

Comparing products

- Can be done provided they are based on the same product category rules (e.g., based on EN 15804 within International EPD System)
- Need to make sure you are comparing like with like (e.g. not kg/kg or m³/m³)
- Better to compare within context of design
- CAUTION: If manufacturer – use an LCA specialist if wanting to make public claims.



Comparing products

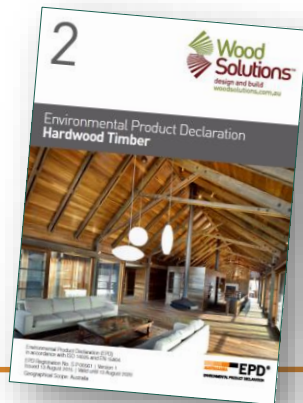
F17 sawn hardwood

2 x 240x45mm x 4 metres

Carbon footprint

Australian hardwood

Data available / m³



Steel universal beam

150x77mm x 4 metres

Carbon footprint

Australian steel

Data available / kg



EPDs INFORMING BUILDING & DESIGN DECISIONS

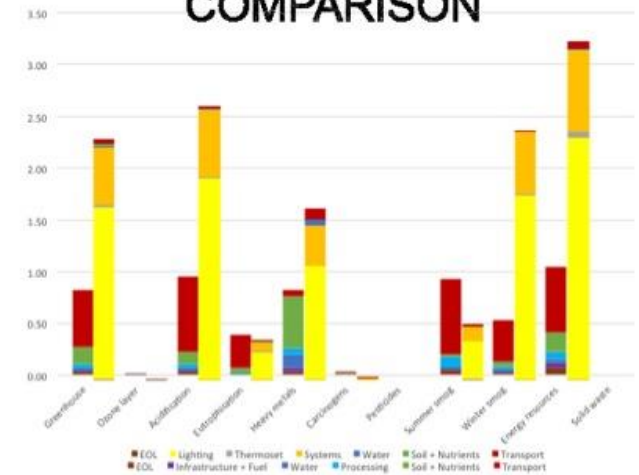
Using EPD data to inform design and construction



EN 15978
Assessment of environmental performance of buildings (whole of building life cycle assessment).



IMPACT ASSESSMENT COMPARISON



Tools: eTool / GABI / SIMAPRO

Consultants: Edge Environment, thinkstep anz, Start2See, Life Cycle Logic

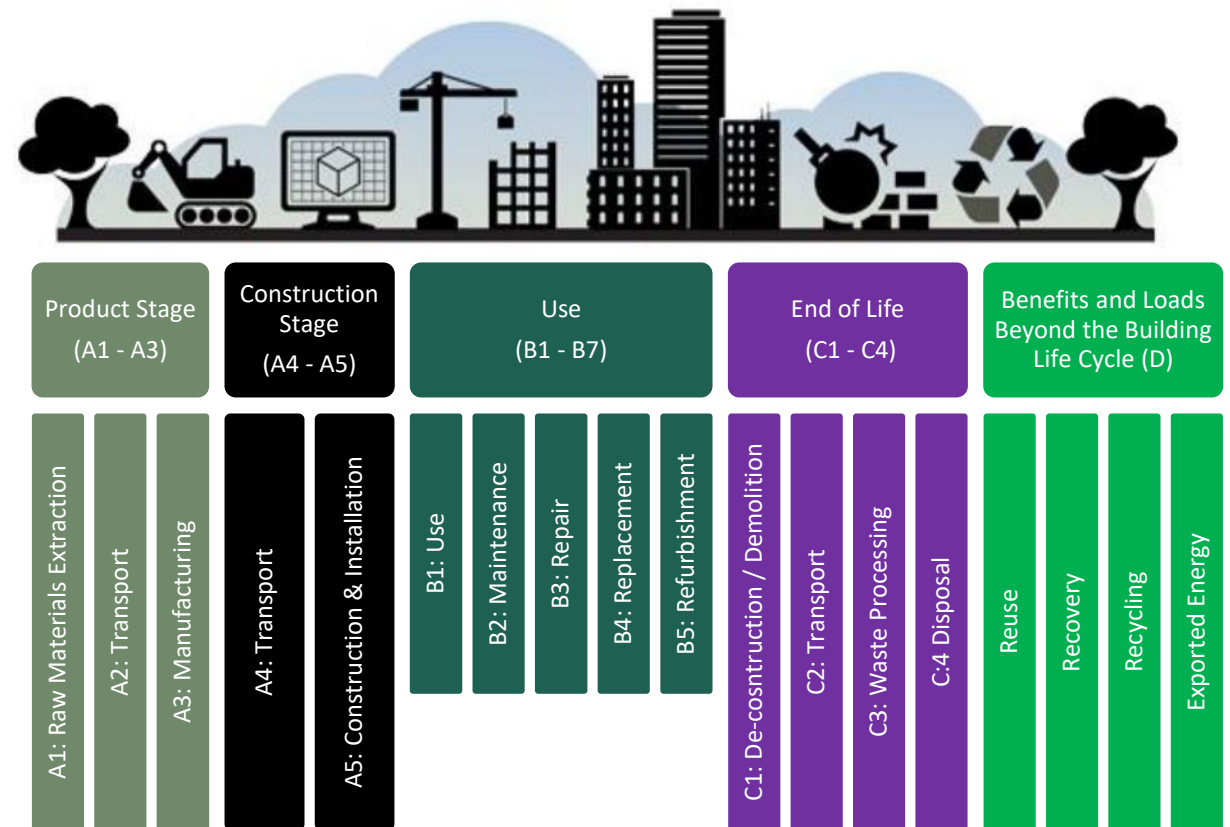
Whole building life cycle assessment (LCA) and EPDs

Building LCA (and EPDs) is used to help communicate, identify and drive sustainability improvements at three key stages:

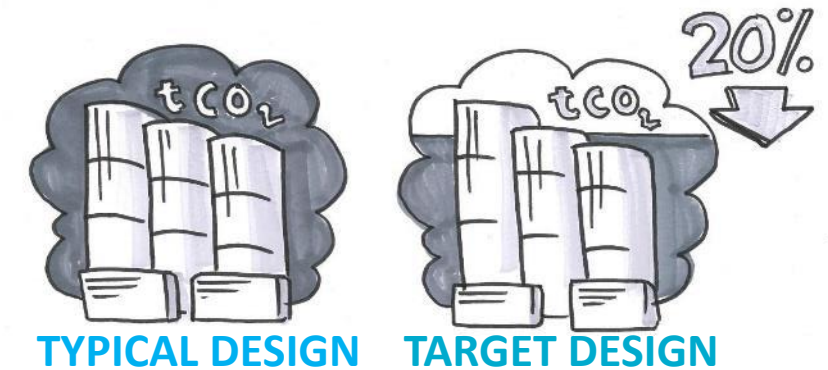
1. Concept Design
2. Supply Chain Engagement & Tendering
3. Final Project Design & Construction.

Whole of Building Life Cycle Assessment

- *EN 15978 Sustainability of construction works*
- EPDs compliant to EN 15804 provide the verified data.



South Barangaroo: Lendlease



Source: Lend Lease May 2019 Darryl Stuckey, *Aiming Even Higher With EPDs*

Supplier Engagement and Whole-Building LCA. Available at: <https://www.thinkstep.com/content/aiming-even-higher-epds>

International House Sydney

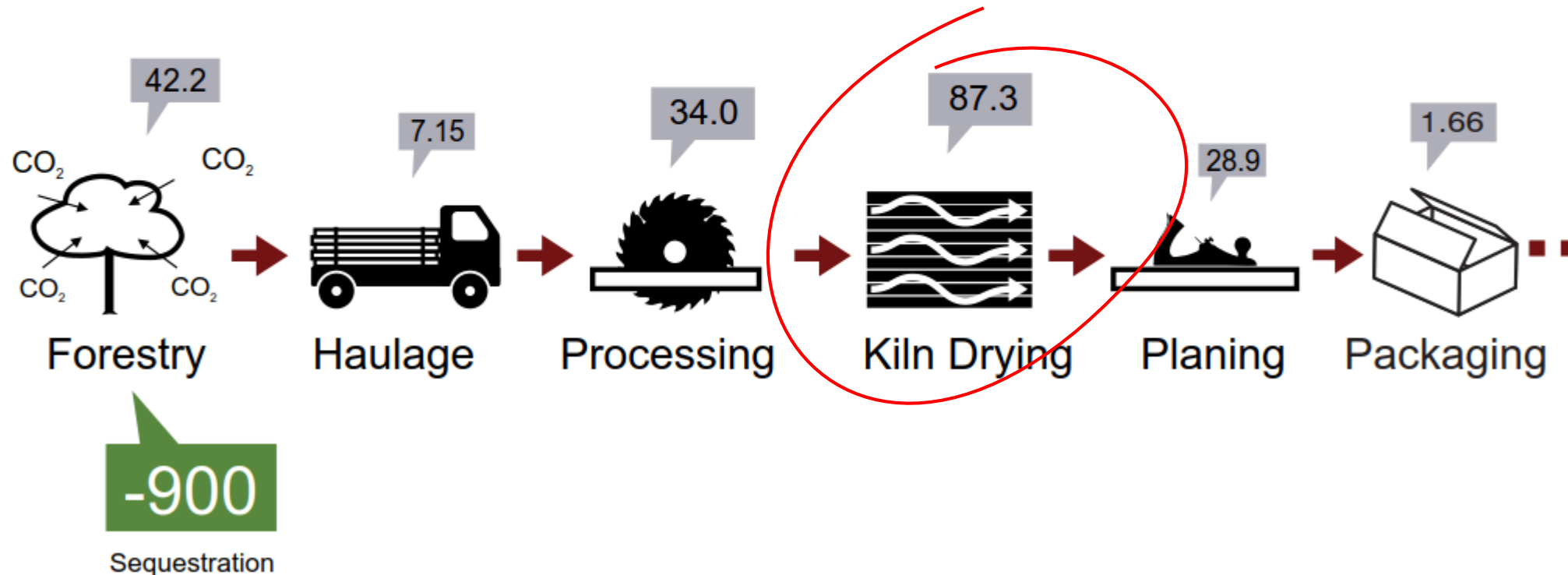
- 41% reduction in embodied carbon impacts
- IHS was one third of the 'true cost' of a standard commercial building:
 - US \$7.71 m² p.a.
 - Typical: US \$24.76 m²p.a.



EPDs DRIVING IMPROVEMENT AT MANUFACTURER LEVEL

Life cycle of dressed, kiln-dried softwood

Life cycle carbon footprint in kg CO₂-equivalent per m³ kiln-dried softwood (12% moisture content), including both biogenic and fossil carbon



LCA and EPDs help manufacturers measure and improve

- Hyne
- Wespine
- Timberlink
- AKD Softwoods
- Tasco
- OneFortyOne

In the news




New state-of-the-art kiln system helps future-proof Wespine operations

Wespine has placed its future on a firm footing. "This technique also allows for the wood to be dried at a lower temperature, which will into the future," said Wespine Chairperson Andrew Webster. "The whole project has Phillip Best Gas and Plumbing, Millers Contracting, BIS, BVA Fabricators and Cooper Dardanup region's timber hub. "The sawmill is centrally

PRODUCT GROUP	SPECIFIC PRODUCTS	CARBON FOOTPRINT IMPROVEMENT 2005-06 to 2015-16
Australian softwood, kiln-dried and dressed	Structural framing grades, utility, joinery, furniture grades, flooring	-12%
Australian hardwood, kiln-dried and dressed	Hardwood flooring, decking, cladding, stair treads, kiln-dried structural timber and commercial decking	-10%

LCA and EPDs help manufacturers measure and improve

- BlueScope



- Liberty



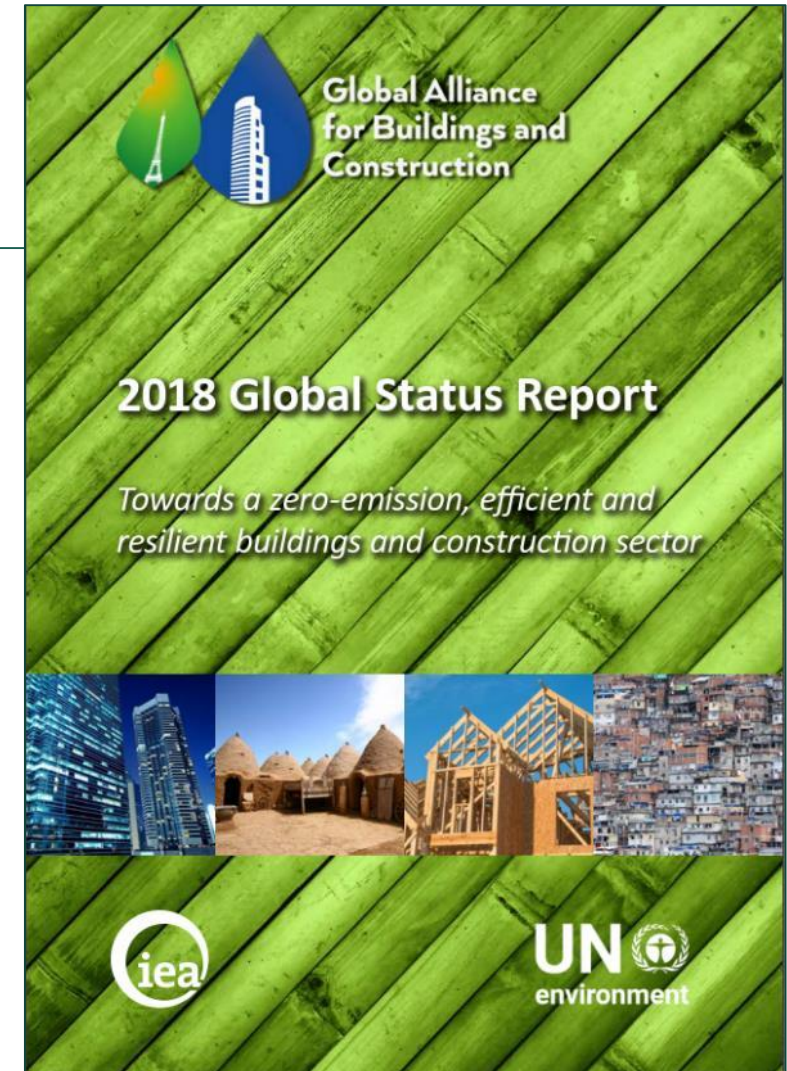
EMBODIED CARBON

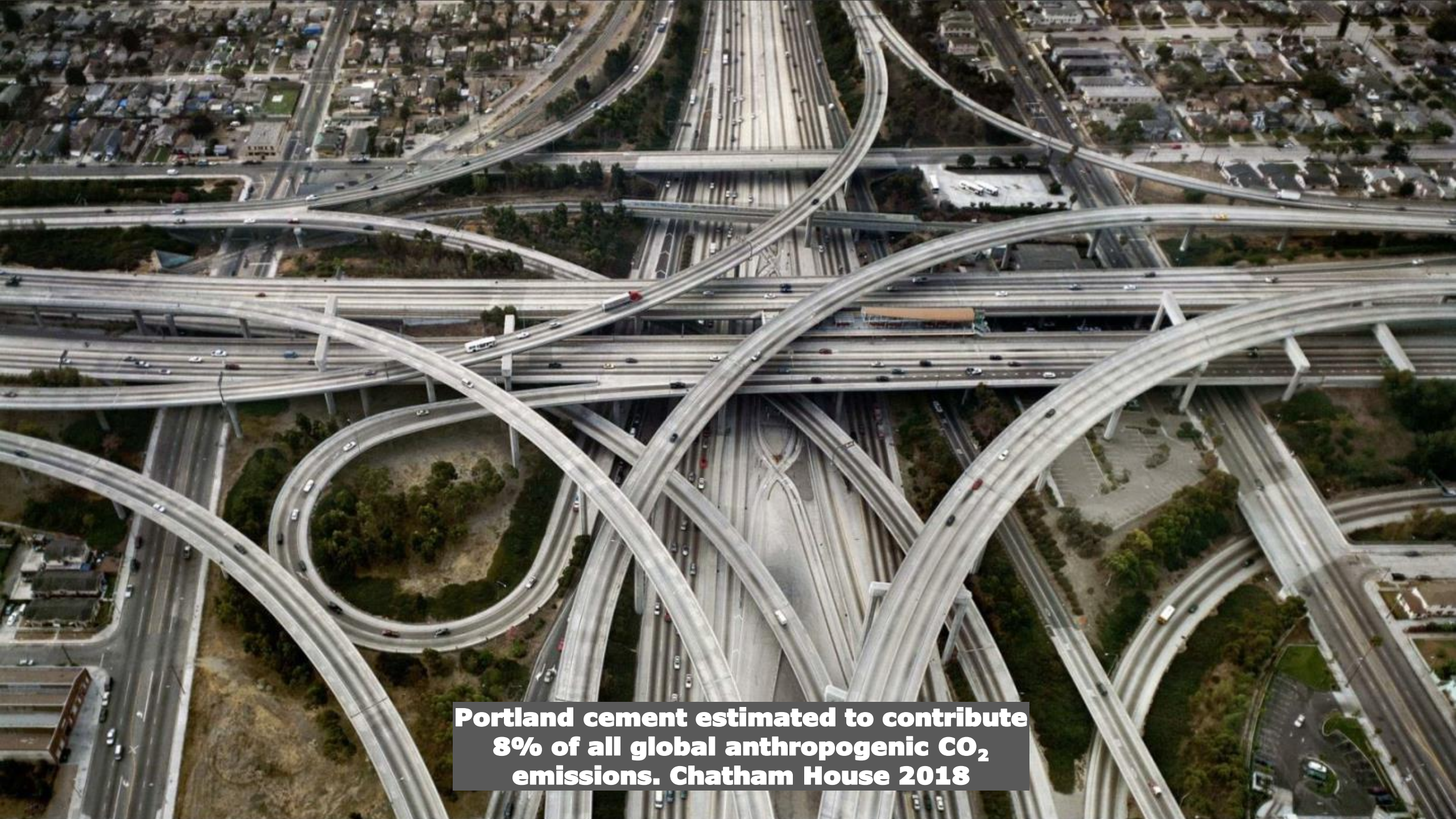
Embodied and operational carbon



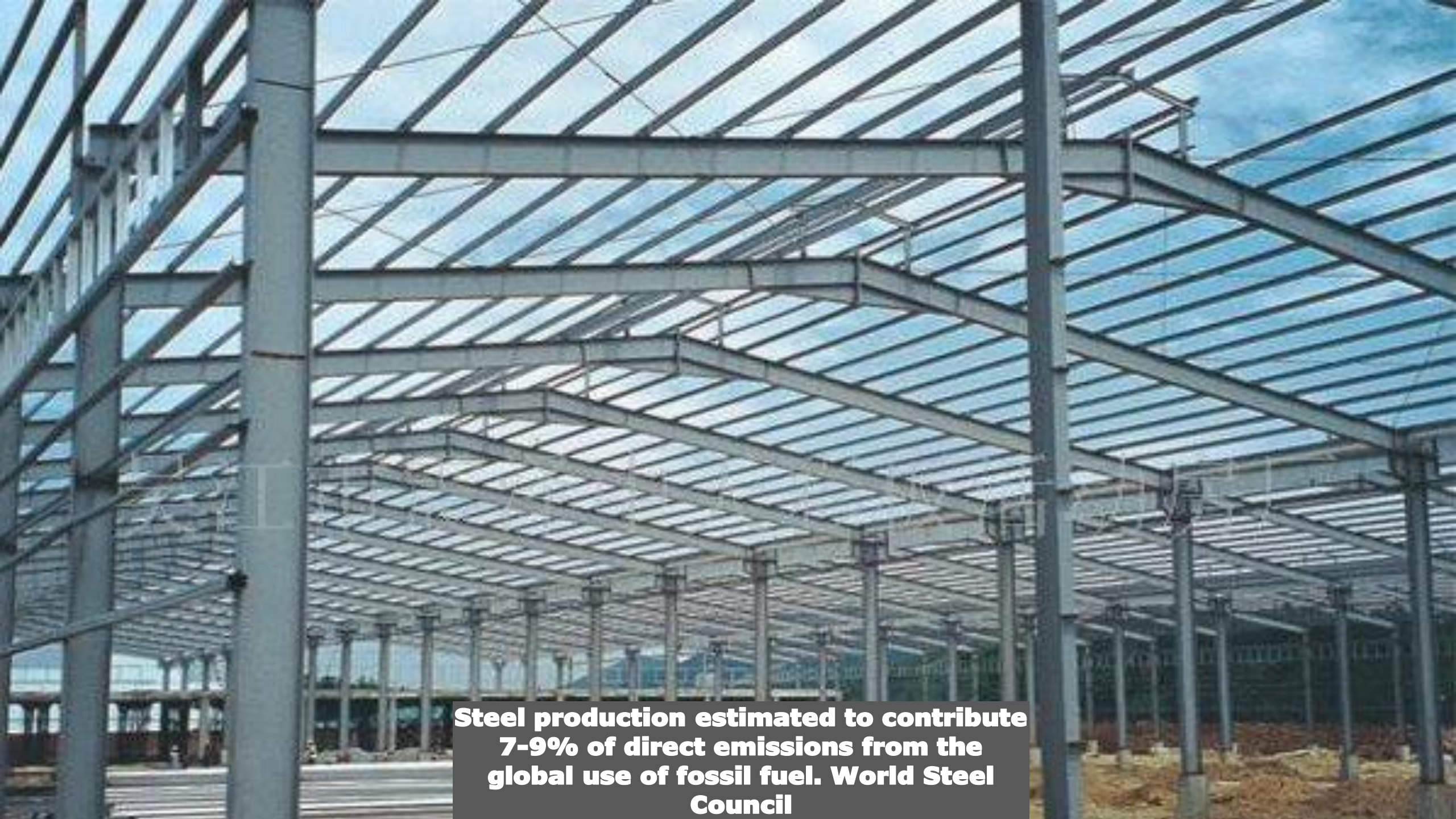
Why embodied carbon?

- CO₂ emissions resulting from material use in buildings account for 28% of annual building-related CO₂ emissions.





**Portland cement estimated to contribute
8% of all global anthropogenic CO₂
emissions. Chatham House 2018**

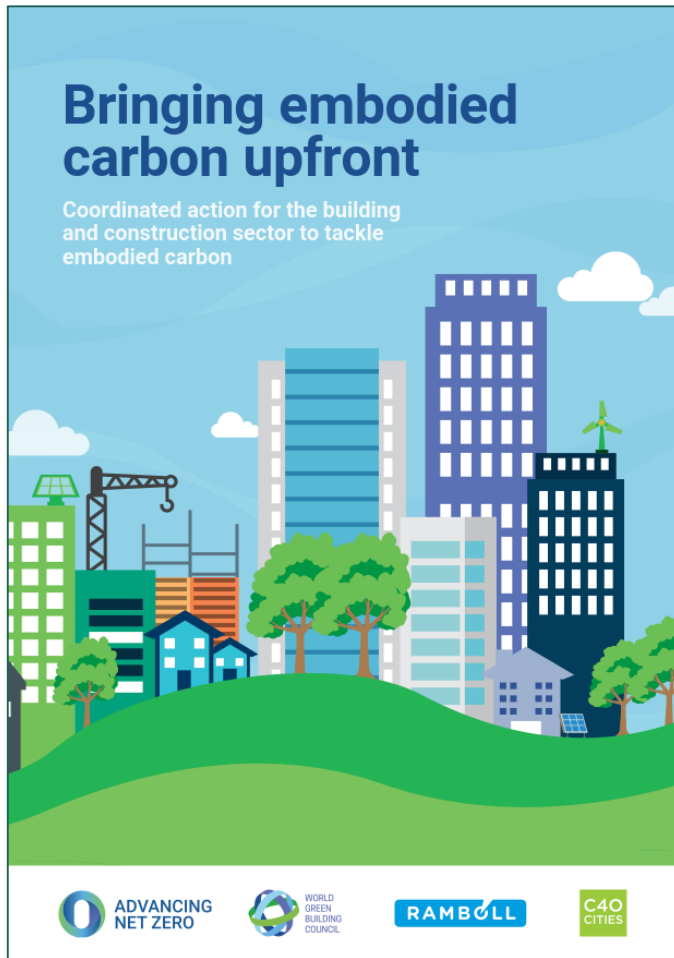


Steel production estimated to contribute 7-9% of direct emissions from the global use of fossil fuel. World Steel Council



**Emissions from loss of tropical forest
contributes 8-10% of annual emissions
of carbon dioxide. WRI 2018**

Embodied carbon: A call to action



Australian Engineers Declare Climate and Biodiversity Emergency

Signatories:
125 organisations
1444 engineers

- Upgrade existing infrastructure and technology for extended use when the opportunity arises for carbon emissions reduction.
- Accelerate the shift to circular economy principles (e.g. minimise wasteful use of resources) and low embodied carbon materials in all our work.

Shanghai Tower, Gensler, 2014

Structural optimisation - a 120° twist:

- Reduces wind loads by 24%
- Reduces structural materials by 32% (less 20,000 tonnes of steel = ~60,000 tonnes CO₂)
- Reduces cost by \$58 million USD

<http://du.gensler.com/vol6/shanghai-tower/#/why-this-shape>



CONCLUSIONS

Engineers: Why ask for EPDs?

- You are encouraging suppliers to quantify impacts across production
 - An EPDs means that a manufacturer has to do a life cycle assessment of their product
 - LCA's identify "hot spots" of impact and climate risks in a manufacturing process
 - Can invest with confidence to reduce their costs of production.
-

Engineers: Why work with industry and companies with EPDs?

- Need to go beyond specifying a green tick
 - You need numbers!
 - EPD owners are being transparent about their products environmental impact
 - They are providing quality verified data that helps you make quantifiably better and more sustainable design and build decisions.
-

Call to Action

- Ask for EPDs
- Ask for EPDs
- Ask for EPDs
- Use the data in them to inform your design and build
- Do your bit to reduce environmental impacts today.



Questions?

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